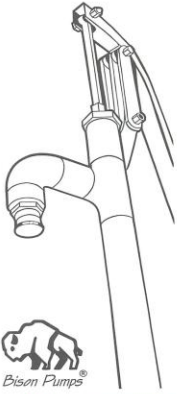


INLINE PUMP CYLINDER INSTALLATION INSTRUCTIONS



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The following instructions pertain to the Bison 2" (BP-200IL) and 2 ½" (BP-250IL) inline pump cylinder with the Bison BPH-125 pump head. The 2" and 2 ½" inline cylinder is being installed on 8' lengths of schedule 120 PVC piping. Use the following steps as a guideline to the installation.

NOTE: Bison Pumps strongly recommends using a professional well driller or pump installer to either perform this installation or assist in the installation of the Bison Inline Deep Well Hand Pump.

1. Open the boxes and verify that you were shipped the correct items.
2. The electric submersible pump, inline cylinder and 8' sections of pipe and rod can now be installed in the casing. Using the aluminum installation paddle, install one 8' section of pipe and rod at a time until all of the 8' lengths are installed.
3. The Bison Inline cylinder needs to be installed a minimum of 20' below the static water level. This will require pulling the electric submersible pump, cut the pipe at a point of 20' below the static. Thread new end and install the inline cylinder along with the 8' sections of pipe and rod. The submersible can then be installed below the Bison Cylinder using the same pipe. **NOTE: use the aluminum paddle provided in your kit to hold the piping in the casing.**
4. Refer to the deep well pump installation instructions to complete the installation of your Bison Inline Deep Well Hand Pump.

Thank you for your purchase of a Bison Deep Well Hand Pump. If you have any questions, please call 1-800-339-2601.